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BULLETIN 452 June 1, 2000 RECOMMENDED PRACTICES FOR LOCAL HEATING OF WELDS IN PRESSURE VESSELS The framework for this document is based upon the American Welding Society ANSI/AWS D10.10-90, Recommended Practices for Local Heating of Welds in Piping and Tubing.

WRC - BULLETIN 452 - RECOMMENDED PRACTICES FOR LOCAL ...  
Temperature vs Length (WRC 452) • Based upon the American Welding Society ANSI/AWS D10.10-90, Recommended Practices for Local Heating of Welds in Piping and Tubing. • Gradient Control Band - controls axial temperature gradient - minimizes heat losses - 8(Rt) 1/2plus width of soak band

Post Weld Heat Treatments for New and In Service Coke Drums  
oWRC Bulletin 452 Recommended Practice for Local Heating of Welds in Pressure Vessels. 4. HEAT SOURCES AND METHODOLOGY: oBlanket type electrical elements shall be used to heat treat components.

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the Pressure Vessel Research Council (PVRC) for publication as a Welding Research Council (WRC) Bulletin. It is hoped that these two recommended practices will provide users with a comprehensive coverage of the various issues relating to local heating of welds in piping and pressure v essels. Both documents have sought to include both domestic and international viewpoints with regard to the ...

RECOMMENDED PRACTICES FOR LOCAL POSTWELD HEAT TREATMENT  
WRC Bulletin 452 provides guidelines for local PWHT to satisfy this requirement. This paper provides examples of local PWHT (if not heated as a whole vessel in a furnace) based upon utilizing a soak band and calculated heated band and gradient band widths based upon WRC 452 recommendations.

Case Studies in Local Heat Treatment of Pressure Vessels ...  
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