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gear wheels with a colour-pen before removing them. (When installing the gear wheels, the marked side must be facing outwards). Remove the bracing pin of the camshaft using the special tool p/n 884839. Never remove the pin by punching it out, this can very well bend bracing the camshaft. Remove the screws on the transmission cover and pull it straight ...

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“ Special tools ” .

## Volvo Penta 2001 2002 2003 2003T Engine unit WORKSHOP MANUAL

Tightening torque: 140 Nm (103.26 lbf ft) 22. Apply sealant, Volvo Penta part no. 1161099-5 to the gearbox housing and install a new seal ring. Use tool no. 884834 and shaft 884859. Page 59 884834 26. Put the cover in the tubular shaft and press the 24. Apply sealant, Volvo Penta part no. 1161099-5 to roller bearing on with sleeve no. 884833 ...

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The Volvo Penta 2003 marine diesel engine had a cylinder displacement of 1280cc and delivered 28 hp. The 2003 was often mated to a Volvo MS or MS2 gearbox or to a Volvo Saildrive unit. The 2000-Series is a complete engine programme, which has been specially developed for powering sailboats and small motor boats.

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