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Restart the compressor and check for leaks. 6.4.4 Air filter maintenance. Inspect the air filter element every 1000 hours of service. Replace the air filter element every 2000 hours of service or if the service indicator of the air filter is in the red zone when running the compressor at full load.

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~~Sullair 185 Shutting down.—Industrial Air Compressor Forum~~

1. Clean the return line orifice. 2. Grease the wheel bearings on wheel---mounted units. 5.9 MAINTENANCE EVERY 1200 HOURS When using Sullair AWF, change the compressor fluid and replace the fluid filter element (See maintenance procedures in Section 5.10). Page 32 5. Replace the element retaining wingnut. tions Section) or by contacting your local authorized 6.

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Section 8 DRYER OPERATION psig (4.0 to 4.1 bar), immediately take corrective NOTE action utilizing the dryer troubleshooting section of this manual. 3. Open the air shutoff valve slowly and apply load to Add 1 psig (0.7 bar) to the minimum allowable suction pressures referred to in manual for each 2,000 the compressor/dryer. Page 37: Introduction

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(specified on nameplate). Low Incoming Voltage Consult power company. The Sullair Supervisor will provide indication of most maintenance problems if control power has not been lost. Shut-downs will occur upon a faulty condition or a bad sender condition. Page 21 Section 5 MAINTENANCE AND TROUBLESHOOTING 5.4 TROUBLESHOOTING GUIDE (Cont ' d.) SYMPTOM PROBABLE CAUSE REMEDY COMPRESSOR SHUTS DOWN Low Fluid Pressure WITH AIR DEMAND PRESENT (" Low Pressure P3 " display) Check fluid level.

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