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This procedure is used to transfer a G-code part program from the Fanuc 18P Control

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memory to a PC using the Windows9x/2000 HyperTerminal program. Connect the communications cable between the computer and the RS232 connector on the Fanuc 18P Control. See the section "Cables"(page 23)

of this document for correct cable configuration.

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parts to exacting

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This manual

describes the GE Fanuc Series 90-30 Programmable Logic Controller (PLC). It contains a description of hardware components and provides basic hardware installation procedures. The Series 90-30 PLC is a member of the

Series 90_family of Programmable Logic Controllers from GE Fanuc. For a list of product standards, refer to data sheet GFK-0867B or later, GE Fanuc Approvals, Standards ...

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FANUC MT Connect Server MTConnect is a protocol to retrieve data from factory equipment such as machine tools by client applications used for data analysis and monitoring. With the software

"FANUC MTConnect Server", you can read data from machine tools equipped with FANUC CNCs.

Connectivity - FANUC
Summary of Contents for GE Fanuc 90-30 PLC Page 1 Î GE Fanuc Automation

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Programmable Control Products TCP/IP Ethernet Communications for the Series 90 -30 PLC User's Manual GFK -1084B August, 1997... Page 2 Features may be described herein which are not present in all hardware and software systems.

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If you have a Fanuc
communications
device such as a
Floppy Cassette or
a Handy File, try to
communicate to
the CNC using it's
standard setup.
Check your

computer or other device by using it to communicate to another control, if available. Make sure that the sending and receiving devices are set to the same baud rate, parity, stop bits and device type. Insert an RS-232 tester (readily available ...

~~Fanuc RS232 Troubleshooting, Cable Drawings and Settings~~

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controls is 4800 or 9600 Baud, Even parity, 7 data bits and either 1 or 2 stop bits (XON/XOFF, PUNCH ON/OFF). This is standard setting that will work in most conditions. Depending on environment and cable type and distance to DNC if

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