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doi: 10.1520/e1417_e1417m-16
Citation Format ASTM E1417 /
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for Liquid Penetrant
Testing, ASTM International,
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Standard Practice for Liquid

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This standard is issued under the fixed designation E 1417; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval.

Standard Practice for Liquid Penetrant Examination

1.2 The penetrant examination processes described in this practice are applicable to in-process, final, and maintenance (in-service) examinations. These

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processes are applicable for the detection of discontinuities, such as lack of fusion, corrosion, cracks, laps, cold shuts, and porosity, that are open or connected to the surface of the component under examination.

ASTM-E1417 | Standard Practice for Liquid Penetrant ...

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ASTM International - Standard References for ASTM E1417 ...

Frequency of In-Use
Penetrant Tests – ASTM
E-1417 Each Shift Water Wash
Pressure and Temperature
Daily Penetrant
Contamination Dry Developer
Contamination Developer
Contamination (form b & c)
System Performance Black
Light: Intensity, Reflectors
& Filters Examination Area
Cleanliness Weekly
Emulsifier (hydrophilic)
Concentration

Frequency of In-Use Penetrant Tests – ASTM

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E-1417

doi: 10.1520/e1417-05

Citation Format ASTM

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for Liquid Penetrant

Testing, ASTM International,

West Conshohocken, PA, 2005,

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ASTM E1417 - 05 Standard Practice for Liquid Penetrant Testing

ASTM E-1417 "Standard

Practice for Liquid

Penetrant Examination"

governs the liquid penetrant

inspection process used in

manufacturing and

maintenance operations. ASTM

E-1417 addresses personnel

requirements, equipment

requirements, penetrant

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application, and penetrant removal methods.

Overview of Liquid Penetrant Inspection and Magnetic ...

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Standard Practice for Liquid Penetrant Testing¹

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